

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	18.12.20	Job No.:	RD17-639-01	ADR Yes/No:	N	ADR Date:		ECN#:	18- 870
Product No.:	D120-639	Created By:	VS	Approved By:					
Product Name:	Wearplates	Checked By:	DS						

Reason for Change:

Add OEM replacement wearplates

Documents Released:

D5618 Rev. A, D5619 Rev. A, D5632 Rev. A, D5641 Rev. A, D4677 Rev. B
IIN-D120-639 Rev. B, ICA-D120-639 Rev. 1

IF APPLICABLE: NCR: NCR16-6109 PAR: _____ CAR: _____ CIR: _____ URF: 18-712

PAPERWORK UPDATE ☒

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SL	Send approved paperwork to HeliDax	
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	RF	MDL-D120-639 Rev. B	ms ok 18.12.04
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		ms 19.01.10
12	Update Product Specification Files (Bluefiles)	Y	MG		ms 19.01.10
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		ms 19.01.10
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		ms 19.01.10
17	Update / Verify Authorized Release Certificate Database	Y	MG		ms 19.01.10
18	Create / Update Change Record Form / Item Card Database	Y	MG	see below	ms 19.01.10
19	Create / Update Packaging Process Plan (PPP)	Y	MG		ms 19.01.11
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	MG		ms 19.01.11
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		ms 18.01.10
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

- Update BOMs and routes
- D120-639-031/-032/-033/-034/-041/-042/-043/-044 at CHG 001
- D120-639-021 at CHG 002
- Update D120-639-021 kits in stock per IIN-D120-639 Rev. B
- Update paperwork for D120-639-011/-021 kits in stock

URF 18-712 closed. ms

No sth

ms 19.08.23

ECN Verified & Complete: _____

Date: _____